## China



### China Industrial Plywood

For the face/back veneers of our Chinese Industrial Plywood we are using engineered veneer, so called "fineline", or hardwood species. The layer build-up can vary from Poplar or Eucalyptus throughout to a combination of both.

For our hardwood face/back plywood we are working with knot free full veneer sheets from spp like Pencil Cedar, Sapele and Kosipo.

Fineline decks are produced from Poplar veneer which is composed in a special technique. The Poplar veneer is first glued together to a solid block. The "veneer block" is then turned around 90 degrees and sliced again into thin veneer. This results in a very nice stripes design.

The final colour can be adjusted according to clients orders before production.

The standard colour is reddish-brownish similar to red hardwoods.

FSC® certification is available for both on request.



Red Face/Back B/BB



Fineline B/BB

### **Key Facts**

Build-up	Poplar, Eucalyptus,	or a combination
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of both

Glue Bonding EN-314-2, Class 2

Moisture content

EN-322, ca. 8% - 12%

Poplar = ca. 550 kg/m3

Combi = ca. 675 kg/m3

Eucalyptus = ca. 800 kg/m3

Tolerances EN-315

Squareness: 1mm/m1
Width and Length: ± 3.5mm

Nominal thickness:

minimum = t - (0.4 + 0.03t) and maximum = t + (0.2 + 0.03t)





The mark of responsible forestry

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Thickness	No. of layers	Panels/crate
3.6mm	5	250
4mm	5	225
5mm	5	180
5.5mm	5	165
6mm	5	150
8mm	5	112
9mm	5	100
10mm	7	90
12mm	7	75
15mm	9	60
18mm	11	60
22mm	13	41

#### Did you know...

That we work in China only with a selected number of factories in order to be able to deliver and guarantee quality plywood, continuity and EUTR conform supply? We also have our own quality control team present at the production units



Quality	Size (cm)	Glue	Thicknesses (mm)												
			3.6	4	5	5.5	6	8	9	10	12	15	18	22	25
Fineline B/BB	250 x 122	EXT	•	•	•	•	•	•	•	•	•	•	•	•	•
	244 x 122	EXT	•	•	•	•	•	•	•	•	•	•	•	•	•
Red Face/back B/BB	250 x 122	EXT	•	•	•	•	•	•	•	•	•	•	•	•	•
	244 x 122	EXT	•	•	•	•	•	•	•	•	•	•	•	•	•
Red Face/back B/BB	310 x 153	EXT	•	•	•	•	•	•	•	•	•	•	•	•	•